

Technique card

# CHLORINATED RUBBER ENAMEL

**607.0131**

**(FROM BASES 607 + CONVERTER 607.0131)**

Glossy enamel for the painting of iron structures (gates, railings, industrial buildings) exposed in palces supposed to endure fairly severe environmental conditions (sea areas, industrial areas and so on).

To be applied on synthetic antirust (our662)

Remark: use ratio 1:2 when a greater resistance to acid and alkaline chemical agents is required.

The products, first thinned at 10% with the Thinner 085, can also be applied with a paintbrush.



Application By :	spray gun	spray gun	brush- airless
Base:Converter ratio	1:1	1:2	<b>1:1</b>
Viscosity	180"	170"	<b>180"</b>
Application vix (DIN 4)	20"	18"	<b>&gt; 150 "</b>
Pot life			
Air pressure (Atm)	3 - 4	3 - 4	
Ø gun nozzle mm	1.5 - 1.7	1.5 - 1.7	
N. coats	3	3	<b>3</b>
Space between coats	20'	20'	<b>20'</b>
Dry film thickness (micron)	50	50	<b>60</b>
Flash period	-	-	
Air drying (20°C)			
Dust dry	20'	20'	<b>25'</b>
Dry to touch	1 hour	1 hour	<b>90'</b>
Through dry	4 - 5 hours	4 - 5 hours	<b>5 HOURS</b>
Oven drying	-	-	
Spreading rate mq/Kg	7 - 8	7 - 8	<b>8 - 9</b>
Gloss	100	100	<b>100</b>
Hardness Koenig			

**THINNER**  
Thinning ratio

**085**  
35% (vol) Asta D89

**085**  
40% (vol) Asta D89

**085**  
0 - 10 % (vol)

**REGULATIONS : if applied by aerograph :** 1999/13/CE- DLGS 152 /2006

**if applied by brush- airless :** 2004/42/IA  
**(i)(500)500**