

**PALINAL®**

**YACHTING**

**873.2002**

**SEALER ACRYLIC – YACHT**

TDS C1Y EDIZ. 02-2014

## TECHNOLOGY

The technology of this Sealer, derives from the one utilised in the industrial re-finish cycles, however revisited with appropriate changes in its formulation and especially in the formulation of its hardener in order to obtain a better hardening; it means the best resistance in terms of immersion in water, especially salt water.

## DESCRIPTION

873.2002 Acrylic Sealer is able to annul the "physiological" absorption of the fillers and thanks to its use it is also possible to cover the sanding- lines .

For this reason 873.2002 is very useful in case of application of metallic or pearl bases over the sanded filler. In this case, the acrylic Sealer has the function to isolate and exalt the fullness and brilliance of the transparent used for the finishing.

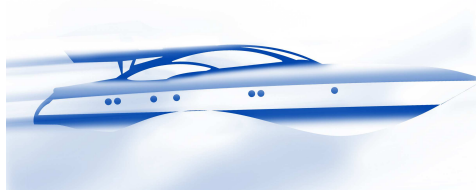
It's necessary that each painting step is done ensuring the proper ventilation and aspiration of the space in which the player operates. In this way the solvents contained in the products will evaporate and don't cause problems in terms of low reticulation of the cycle.

## INSTRUCTIONS FOR USE

873.2002 is particularly suitable for the painting of the waterline, directly on the sanded gel-coat support. It 's possible to paint up to a maximum of 20% with the 900 Multicryl base coat .

## REMARKS

The detailed description of the cycle can be consulted on the document " PALINAL YACHTING painting cycle"























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	<i>Natura del prodotto</i> <i>Nature of product</i> <i>Produktbasis</i> <i>Nature du Produit</i>	ACRYLIC			<i>Spessore film secco</i> <i>Dry film thickness</i> <i>Trockenschichtstärke</i> <i>Épaisseur du film sec</i>	20-50 microns
	<i>Aspetto</i> <i>Appearance</i> <i>Aussehen</i> <i>Aspect</i>	TRANSLUCID			<i>Appassimento</i> <i>Flash time</i> <i>Abluftzeit</i> <i>Dessèchement</i>	10-15'
	<i>Colore</i> <i>Colour</i> <i>Farbe</i> <i>Couleur</i>	TRANSPARENT			<i>Fuori polvere (20° C)</i> <i>Dustfree</i> <i>Staubtrocknen</i> <i>Hors poussière</i>	
	<i>Viscosità vendita</i> <i>Selling viscosity</i> <i>Verkaufviskosität</i> <i>Viscosité de vente</i>	120'' DIN4			<i>Secco al tatto (20° C)</i> <i>Touch free</i> <i>Berührungstrocknen</i> <i>Sec au toucher</i>	
	<i>Peso specifico</i> <i>Specific gravity</i> <i>Spezifisches gewicht</i> <i>Poids spécifique</i>	1.3			<i>Pronto al montaggio</i> <i>Dry to assemble</i> <i>Montage fertig</i> <i>Dur pour assemblage</i>	
	<i>Rapporto miscela</i> <i>Mixing ratio</i> <i>Mischverhältnis</i> <i>Proportion de melange</i>	2 : 1 (vol) Asta c 89			<i>Essic. Completa</i> <i>Through drying 20°C</i> <i>Durckgetrocknet 60°C</i> <i>Sec en profondeur</i>	
 	<i>Prodotto - Product</i> <i>Produkt - Produit</i>  <i>Catalizzatore -</i> <i>Hardener</i> <i>Harter - Catalyseur</i>  <i>Diluente - Thinner</i> <i>Verdunner - Diluant</i>	873.2002	100pp		<i>Sopraverniciabile</i> <i>Next coat wet-on-wet</i> <i>Überlackierbar</i> <i>Recouvrable</i>	15' - 30'
		993YMS..	40pp		<i>Cart manuale bagnato</i> <i>Sanding by hand wet</i> <i>Schleifenman.nass</i> <i>Papier abrasif à l'eau</i>	
		075.0030	35-40pp		<i>Cart. Manuale secco</i> <i>Sanding by hand dry</i> <i>Schleifenman. Trocken</i> <i>Papier abrasif sec</i>	
	<i>Pot - life (20° C)</i> <i>Topfzeit (20° C)</i> <i>Vie en pot (20° C)</i>	3 hours			<i>Roto orbitale bagnato</i> <i>Flat bed sander wet</i> <i>Schleifenmask.nass</i> <i>Orbital mouille</i>	
	<i>Viscosità applicazione</i> <i>Spraying viscosity</i> <i>Verarbeit viscositat</i> <i>Viscosité d'application</i>	16- 18'' Ford 4			<i>Roto orbitale secco</i> <i>Flat bed sander dry</i> <i>Schleifenmask.troc</i> <i>Orbital sec</i>	
		15- 16'' Din 4				
		17-20'' Afnor 4				
	<i>Tazza a caduta</i> <i>Gravity feed spray gun</i> <i>Fliessbecher</i> <i>Projecteur - buse</i>	1,3- 1,4 mm			<i>Lucidatura</i> <i>Polishing</i> <i>Polierung</i> <i>Polissage</i>	
	<i>Tazza ad aspirazione</i> <i>Suction feed spray gun</i> <i>Saugbecher</i> <i>Projecteur - buse</i>				<i>Resa</i> <i>mq/kg</i> <i>Yield</i> <i>Ergiebigkeit</i> <i>Rendement</i>	10 - 12
	<i>Pressione aria (bar)</i> <i>Air pressure</i> <i>Luftdruck (bar)</i> <i>Pression d'application</i>	3-4 standard			<i>Prodotti Complementari</i> <i>Subsidiary products</i>	
		1,8 - 2,2 HVLP/ high trasf			<i>Komplementar Produkte</i> <i>Produits Complementairs</i>	075.0040 slow thinner
	<i>Numero mani</i> <i>Number of coats</i> <i>Spritzegänge</i> <i>Nombre des couches</i>	1 uniform coat + 1 crossed coat			<i>Conservabilità</i> <i>Ageing</i> <i>Haltbarkeit</i> <i>Conservabilité</i>	2 years in cool and dry place
	<i>DRY RESIDUAL %</i> <i>RESIDUO SOLIDO</i>					