

PALINAL®

YACHTING

873YAC01 WHITE
873YAC02 BLACK

LEVELLING FILLER 2K FOR NAUTICAL JOB

TDS **C3Y** EDIZ. 02-2014

TECHNOLOGY

The technology of these fillers derives from the one used on iron or plastic industrial cycles, however revisited with appropriate changes in the formulation of the filler and especially of the hardener in order to obtain a better hardening; it means the best resistance in terms of immersion in water, especially salt water.

DESCRIPTION

873YAC01 White and 873YAC02 black, are acrylic –polyurethanes fillers with important capacities of undercoating levelling or covering filler depending on the % of dilution : with the 20% dilution you'll obtain an undercoating levelling effect, while thanks to a dilution of 5% it's possible to use the product as a covering filler.

Generally 873YAC01 and 873YAC02 are applied on new boats, over the epoxy-primer 881Y0077 (sanded or wet on wet) and they are used to make uniform the surface.

In case of **refitting** of gel coat or carbon fiber used boats, these fillers can be directly applied on the support previously sanded with P240-P280 sandpaper.

It's necessary that each painting step is done ensuring the proper ventilation and aspiration of the space in which the player operates. In this way the solvents contained in the products will evaporate and don't cause problems in terms of low reticulation of the cycle.

INSTRUCTIONS FOR USE

These fillers have an anchoring effect and they are able to totally remove the absorption of the finishing enamels.

REMARKS

The detailed description of the cycle can be consulted on the document " PALINAL YACHTING painting cycle "



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





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873YAC01 873YAC02
LEVELLING FILLER 2K FOR NAUTICAL JOB

873YAC01 - WHITE
873YAC02 - BLACK

	<i>Natura del prodotto</i> <i>Nature of product</i> <i>Produktbasis</i> <i>Nature du Produit</i>	ACRYLPOLYURETHAN				<i>Spessore film secco</i> <i>Dry film thickness</i> <i>Trockenschichtstarke</i> <i>Epaisseur du film sec</i>		LIVELLING	COVERING
	<i>Aspetto</i> <i>Appearance</i> <i>Aussehen</i> <i>Aspect</i>	MAT				<i>Appassimento</i> <i>Flash time</i> <i>Abluftzeit</i> <i>Dessèchement</i>	15'		
	<i>Colore</i> <i>Colour</i> <i>Farbe</i> <i>Couleur</i>	873YAC01 - WHITE 873YAC02 - BLACK				<i>Fuori polvere (20° C)</i> <i>Dustfree</i> <i>Staubtrocknen</i> <i>Hors poussière</i>	20'		
	<i>Viscosità vendita</i> <i>Selling viscosity</i> <i>Verkaufviskosität</i> <i>Viscosité de vente</i>	30'' ± 5'' DIN 6				<i>Secco al tatto (20° C)</i> <i>Touch free</i> <i>Berührungstrocknen</i> <i>Sec au toucher</i>	45'		
	<i>Peso specifico</i> <i>Specific gravity</i> <i>Spezifisches gewicht</i> <i>Poids spécifique</i>	1,450 ± 0,05 WHITE 1,420 ± 0,05 BLACK				<i>Pronto al montaggio</i> <i>Dry to assemble</i> <i>Montage fertig</i> <i>Dur pour assemblage</i>			
	<i>Rapporto miscela</i> <i>Mixing ratio</i> <i>Mischverhältnis</i> <i>Proportion de melange</i>					<i>Essic. Completa</i> <i>Through drying 20°C</i> <i>Durckgetrocknet 60°C</i> <i>Sec en profondeur</i>	24 Hours at 20°c. 60' at 60°c		
	<i>Prodotto - Product</i> <i>Produkt - Produit</i> <i>Catalizzatore -</i> <i>Hardener</i> <i>Harter - Catalyseur</i> <i>Diluente - Thinner</i> <i>Verdunner - Diluant</i>	873YAC	100pp	100pp		<i>Sopraverniciabile</i> <i>Next coat wet-on-wet</i> <i>Überlackierbar</i> <i>Recouvrable</i>	Between 40'and 240'		
						<i>Cart manuale bagnato</i> <i>Sanding by hand wet</i> <i>Schleifenman.nass</i> <i>Papier abrasif à l'eau</i>			
						<i>Cart. Manuale secco</i> <i>Sanding by hand dry</i> <i>Schleifenman. Trocken</i> <i>Papier abrasif sec</i>	P 360 - P400		
	<i>Pot - life (20° C)</i> <i>Topfzeit (20° C)</i> <i>Vie en pot (20° C)</i>	90'				<i>Roto orbitale bagnato</i> <i>Flat bed sander wet</i> <i>Schleifenmask.nass</i> <i>Orbital mouille</i>			
	<i>Viscosità applicazione</i> <i>Spraying viscosity</i> <i>Verarbeit viscosität</i> <i>Viscosité d'application</i>		COVERING	LIVELLING		<i>Roto orbitale secco</i> <i>Flat bed sander dry</i> <i>Schleifenmask.troc</i> <i>Orbital sec</i>	P360 - P400		
	<i>Tazza a caduta</i> <i>Gravity feed spray gun</i> <i>Fliessbecher</i> <i>Projecteur - buse</i>	1,7 - 2 mm				<i>Lucidatura</i> <i>Polishing</i> <i>Polierung</i> <i>Polissage</i>			
	<i>Tazza ad aspirazione</i> <i>Suction feed spray gun</i> <i>Saugbecher</i> <i>Projecteur - buse</i>	Standard/ HVLP/				<i>Resa</i> <i>mq/kg</i> <i>Yield</i> <i>Ergiebigkeit</i> <i>Rendement</i>			
	<i>Pressione aria (bar)</i> <i>Air pressure</i> <i>Luftdruck (bar)</i> <i>Pression d'application</i>	3,5 standard				<i>Prodotti Complementari</i> <i>Subsidiary products</i>			
	<i>Numero mani</i> <i>Number of coats</i> <i>Spritzgänge</i> <i>Nombre des couches</i>	2-4 COATS spaced of 40' -240'				<i>Komplementar Produkte</i> <i>Produits Complementairs</i>	075.0040		
	<i>DRY RESIDUAL %</i> <i>RESIDUO SOLIDO</i>	873YAC01	68 ± 2			<i>Conservabilità</i> <i>Ageing</i> <i>Haltbarkeit</i> <i>Conservabilité</i>	24 months in cool and dry place		
		873YAC02	64,5 ± 2						