

**F-38 L**

MATT BASECOAT FOR BI-COAT SYSTEMS

URKI-SYSTEM

CONVERTER: 6500 / CONV F-38 L

RELATION PASTE / CONV.: 35/65

Edition: 020 2011/11

Cod: 6950000000.00000.020

**APPLICATION**

**"USE ONLY IN INDUSTRIAL FACILITIES"**

Matt Basecoat for Bi-Coat systems to be repainted with BESA-GLASS UHS and BESA-GLASS HS "Anti-scratch". Outstands for its high hiding power, no bursts and quick drying.

Recommended for high quality systems for industrial goods, agricultural machinery, etc.

Excellent adhesion and resistance outdoors after repainted with a Clear Coat.

**PHYSICAL PROPERTIES**

Density at 20°C (g/cc)	0,95 - 1,20
Grinding Fineness (μ)	10 - 20
Supply viscosity at 20°C	90 - 120 sec. Ford Cup nº 4
%Solids content (weight / volume)	28 - 45 % weight; 23 - 27% volume.
V.O.C. (g/l)	682
Type of product	Modified Polyester
Colour	URKI-SYSTEM

**SURFACE PREPARATION**

This basecoat should be applied on surfaces primed with BESA-CAR or BESA-EXPRESS. Cover it with the Clear Coats BESA-GLASS HS "Antiscratch" or BESA-GLASS UHS.

**APPLICATION INSTRUCTIONS**

Aerographic Spray-Gun with a 1,5 mm ø Nozzle and 3,5-4,5 kg/m<sup>2</sup>. Apply 2-3 coats, letting thinners evaporate between them.



18-20"  
FORD nº 4



URKISOL 900/P  
6 8229  
50-60 %



15-20 my



30' Non Sticky

**FEATURES OF DRY FILM**

Theoretical yield (m <sup>2</sup> /l)	11 - 13 (20 my)
Gloss 60°-60°	Matt < 2 %

**STORAGE**

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended.

Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.